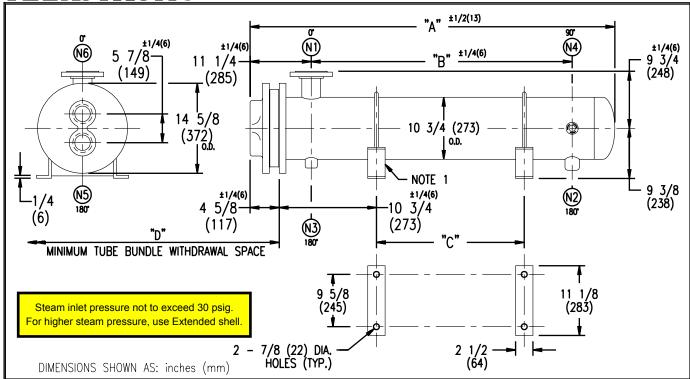
## **ARMSTRONG®**



						DIMEN	ISIONS					
EXCHANGER SIZE	Α		В		С		D		<b>(N1</b>	)	N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS-102-2-1	30 1/8	765	12 1/2	318	4 1/2	114	26	660	4	102	1 1/2	38
WS-103-2-1	42 1/8	1070	24 1/2	622	16 1/2	419	38	965	4	102	1 1/2	38
WS-104-2-1	54 1/8	1375	36 1/2	927	28 1/2	724	50	1270	6	152	2	51
WS-105-2-1	66 1/8	1680	48 1/2	1232	40 1/2	1029	62	1575	6	152	2	51
WS-106-2-1	78 1/8	1984	60 1/2	1537	52 1/2	1334	74	1880	6	152	2	51
WS-107-2-1	90 1/8	2289	72 1/2	1842	64 1/2	1638	86	2184	6	152	2	51
WS-108-2-1	102 1/8	2594	84 1/2	2146	76 1/2	1943	98	2489	6	152	2	51
WS-109-2-1	114 1/8	2899	96 1/2	2451	88 1/2	2248	110	2794	6	152	2	51
WS-1010-2-1	126 1/8	3204	108 1/2	2756	100 1/2	2553	122	3099	6	152	2	51
WS-1011-2-1	138 1/8	3508	120 1/2	3061	112 1/2	2858	134	3404	6	152	2	51
WS-1012-2-1	150 1/8	3813	132 1/2	3366	124 1/2	3162	146	3708	6	152	2	51
WS-1013-2-1	162 1/8	4118	144 1/2	3670	136 1/2	3467	158	4013	6	152	2	51
WS-1014-2-1	174 1/8	4423	156 1/2	3975	148 1/2	3772	170	4318	6	152	2	51
WS-1015-2-1	186 1/8	4728	168 1/2	4280	160 1/2	4077	182	4623	6	152	2	51
		1			1	1	l	I		I		1

	NOZZLE SCHEDULE												
SERVICE	MARK	SHELL SIDE	MARK	Tube Side									
INLET	(N)	AS PER TABLE	N5	4 (102) NPT									
OUTLET	(3)	as per table	(9)	4 (102) NPT									
DRAIN	(3)	1/2 (13) NPT											
VENT	<b>N4</b>	3/4 (19) NPT											

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.

- 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
- 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
- 4. DRAWING IS NOT TO SCALE.
- 5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DES	SIGN CONDITION	NS			CUSTOMER:		
	SHELL		TUE	BES	LOCATION:		
DESIGN PRESSURE	150 PSIG 103	34 KPa	125 PSIG	862 KPa	ENGINEER:		
DESIGN TEMPERATURE	375 °F 19	91 °C	375 °F	191 °C	ORDER No.:		
MIN. DESIGN METAL TEMP.	35 °F 1,	.7 °C	35 <b>°</b> F	1,7 °C	PROJECT/JOB:		
HYDRO, TEST PRESSURE	225 PSIG 155	51 KPa	250 PSIG	1723 KPa	LOCATION;		
CONTENTS	STEAM		WA1	rer 💮	TAG:	(QUOTE #	)
TITLE G.A. 150 LB. WS SEF	RIES A	A R	М	S T	R O N G	NUMBER	REV.

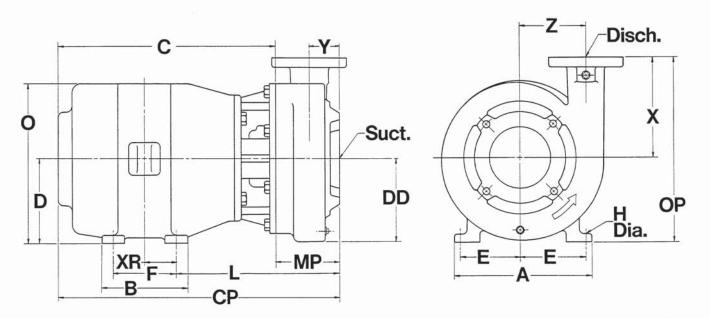
TITLE G.A. 150	LB. WS SERIES	Α	R	М	S	ΓR	0	N	G	NUMBER	REV.
	EXCHANGERS	TORONTO - C		MONTREA			FALO - N		COLCHESTER - U,K,	WS-10-2P-1	
DATE: 12 / 01	/ 94 BY; D.C.R.	TEL : (416) 75	5-2291	TEL ; (51	14) 421-24	24 TEL; (7	16) 693-	8813 1	EL: (44) 120-657-9491		



## END SUCTION GENERAL PURPOSE PUMPS Series C - Close Coupled Models C825AP, C825AM, C830AP, C830AM

SECTION 2330 Page 5 June 2, 1975

## Pump Unit Dimensional Outline

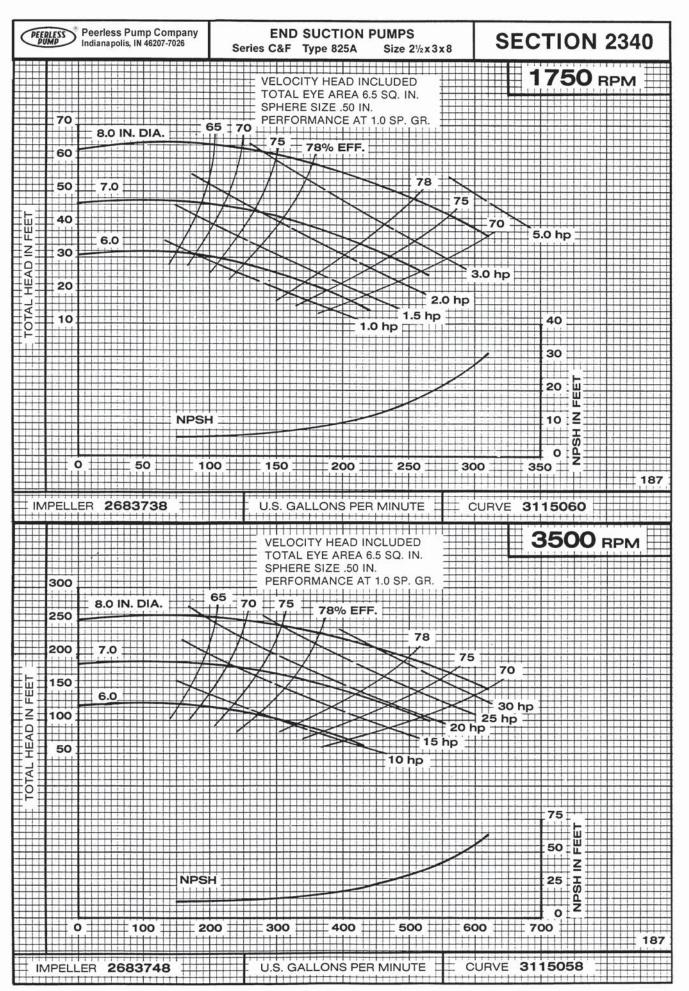


	COMMON DIMENSIONS														S	PEC	FIC I	DIMEN	SION	S	1 1	
				C	8254	P a	nd C8	25A	М							C825AP			C	825A	М	Approx.
Motor Frame	Suct.	Disch. 125 lb. ANSI	A Max	B Max	D	E	F	н	мР	O Max	ОР	XR	х	Υ	z	CP Max	DD	L	CP Max	DD	L	Wt. Lbs.
145	3	21/2	7	61/2	31/2	23/4	5	.34	31/8	83/4	103/4	21/2	71/4	21/4	41/8	2034	53/4	121/8	173/4	53/4	91/8	147
182	3	21/2	9	61/2	41/2	33/4	41/2	.40	31/8	93/8	113/4	21/4	71/4	21/4	41/8	231/4	53/4	121/8	201/4	53/4	97/8	172
184	3	21/2	9	71/2	41/2	33/4	51/2	.40	31/8	93/8	113/4	23/4	71/4	21/4	41/8.	231/4	53/4	121/8	201/4	53/4	97/8	187
213	3	21/2	101/2	71/2	51/4	41/4	51/2	.40	31/8	111/8	121/2	23/4	71/4	21/4	41/8	26%	53/4	143/4	223/8	53/4	103/4	249
215	3	21/2	101/2	9	51/4	41/4	7	.40	31/8	111/8	121/2	31/2	71/4	21/4	47/8.	271/8	53/4	143/4	231/8	53/4	103/4	281
254	3	21/2	121/2	103/4	61/4	5	81/4	.53	31/8	131/4	131/2	41/8	71/4	21/4	41/8	30%	53/4	151/4	281/8	53/4	121/2	352
256	3	21/2	121/2	121/2	61/4	5	10	.53	31/8	131/4	131/2	5	71/4	21/4	47/8	32 %	53/4	151/4	291/8	53/4	121/2	423
284	3	21/2	14	121/2	7	51/2	91/2	.53	-	15	141/4	43/4	71/4	21/4	41/8	32	53/4	151/4	291/4	53/4	121/2	440
286	3	21/2	14	14	7	51/2	11	.53	31/8	15	141/4	51/2	71/4	21/4	47/8	331/2	53/4	151/4	30¾	53/4	121/2	503
324	3	21/2	16	14	8	61/4	101/2	.65	31/8	17	151/4	51/4	71/4	21/4	41/8	35	53/4.	15¾	321/4	53/4	13	629

	COMMON DIMENSIONS													S	PEC	FIC I	DIMEN	SION	S			
				С	830	AP ar	nd C8	30A	М							C830AP			C	830A	М	Approx.
Motor Frame	Suct.	Disch. 125 lb. ANSI	A	B Max	D	E	F	н	мР	O Max	OP	XR	x	Υ	z	CP Max	DD	L	CP Max	DD	L	Wt. Lbs.
182	4	3	9	61/2	41/2	33/4	41/2	.40	37/8	93/8	12	21/4	71/2	21/8	51/4	231/8	61/2	123/4	201/8	61/2	93/4	184
184	4	3	9	71/2	41/2	3¾	51/2	.40	37/8	93/8	12	23/4	71/2	21/8	51/4	231/8	61/2	123/4	201/8	61/2	93/4	199
213	4	3	101/2	71/2	51/4	41/4	51/2	.40	31/8	111/8	123/4	23/4	71/2		51/4		61/2	143/4	221/4	61/2	10%	261
215	4	3	101/2	9	51/4	41/4	7	.40	31/8	111%	123/4	31/2	71/2	21/8	51/4	271/8	61/2	143/4	23¾	61/2	10%	293
254	4	3	121/2	103/4	61/4	5	81/4	.53	31/8	131/4	13¾	41/8	71/2	21/8	51/4	30%	61/2	151/4	28	61/2	123/8	364
256	4	3	121/2	121/2	61/4	5	10	.53	37/8	131/4	133/4	5	71/2	21/8	51/4	325/8	61/2	151/4	293/4	61/2	123/8	435
284	4	3	14	121/2	7	51/2	91/2	.53	37/8	15	141/2	43/4	71/2	21/8	51/4	32	61/2	151/4	293/16	61/2	12%	452
286	4	3	14	14	7	51/2	11	.53	37/8	15	141/2	51/2	71/2	21/8	51/4	331/2	61/2	151/4	30 %	61/2	12%	515
324	4	3	16	14	8	61/4	101/2	.65	37/8	17	151/2	51/4	71/2	21/8	51/4	35	61/2	153/4	321/8	61/2	121/8	641
326	4	3	16	151/2	8	61/4	12	.65	37/8	17	151/2	6	71/2			361/2	61/2	153/4	33%	61/2	121/8	704

(1) Equivalent to 125 lb. ANSI

CUSTOMER		JOB NAME				
P.O. NUMBER		ITEM NO				
S.O. NUMBER		SERIAL NUMB	ER			
MOTOR MFR	ENCL	FRAME	HP	VOLTS	PH	HZ
PUMP SERIES TYPE STYLE		RPM	GPM	-2-2-00	_TOTAL HEAD IN FEET	
CERTIFIED FOR APPROVAL	CONSTRUCTION	BY			DA	TE



Page 9 Rev. 2-87