



NOTE: BOTTOM SUMP SLOPES 1/2" TOWARDS OPENING.

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. TANK FABRICATED W/2" RADIUS CORNERS & HIGH CONTOUR LEGS.
 3. MATERIAL OF CONSTRUCTION IS 304 S.S. AND NOTED.
 4. INSIDE OF TANK TO BE WIPED CLEAN AT FINAL ASS'Y.
 5. WARRANTY TAG TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.
 6. TAPE ALL EXPOSED OPENINGS CLOSED FOR SHIPMENT.
 7. WELD SEAM TO BE LOCATED 42" SIDE.

Custom METALCRAFT INC.
3332 E. DIVISION, P.O. BOX 10587 G.S. SPRINGFIELD, MISSOURI 65802 PHONE (417) 862-0707

THIS EQUIPMENT HAS A ONE YEAR LIMITED WARRANTY WHICH COVERS DEFECTIVE MATERIAL AND WORKMANSHIP. IT IS THE USER'S RESPONSIBILITY TO TRAIN THEIR EMPLOYEES IN THE PROPER HANDLING AND LABELING OF THIS PORTABLE TANK AND ITS CONTENTS AND TO INSURE PRODUCT COMPATIBILITY WITH THE MATERIALS OF CONSTRUCTION.

ALL OF THESE PROCEDURES ARE TO BE IN ACCORDANCE WITH TITLE 49 OF THE CODE OF FEDERAL REGULATIONS.

REMOVE PRESSURE FROM CONTAINER BEFORE LOOSENING CLAMP RING ON DRUM COVER.

PLEASE CHECK FOR DAMAGE TO THIS EQUIPMENT - DAMAGE MUST BE NOTED ON THE FREIGHT BILL AT THE TIME THE EQUIPMENT IS RECEIVED FROM THE CARRIER.

THIS EQUIPMENT HAS BEEN CLEANED WITH CLEANING AGENTS AND MAY HAVE RESIDUE LEFT IN THE UNIT. PLEASE CHECK THE UNIT CAREFULLY BEFORE FILLING. FINAL CLEANING MAY BE REQUIRED.

THE DRUM COVER AND GASKET SHOULD BE CHECKED FOR PROPER ASSEMBLY AND THE CLAMP RING SECURELY TIGHTENED PRIOR TO EACH SHIPMENT. IF THE DRUM COVER INCLUDES A FUSIBLE VENT, IT SHOULD BE INSPECTED AND REWORKED OR REPLACED IF NECESSARY PRIOR TO EACH SHIPMENT.

DETAIL ITEM #20
SCALE: NONE

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	535542	TOP - 10 GA. W/EXTENDED SWAGE & NO CURL - 304 S.S.
2	2 PC	951005	SHELL - 10 GA. - 304 S.S.
3	1	534848	BOTTOM - 10 GA. - 304 S.S.
4	1	534867N	RIGHT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
5	1	534867	RIGHT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
6	2	534868	LEFT LEG, - HIGH CONTOUR - 9" TALL - 304 S.S.
7	1	540001	DECAL - "NO FORKS THIS SIDE".
8	1	540069	DECAL - "TRANSTORE".
9	1	541251	DECAL - "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE".
10	1	540009	DECAL - "CAUTION! DO NOT PRESSURIZE THIS TANK".
11	1	534547	VALVE GUARD - 10 GA. - 304 S.S.
12	-	-----	OMIT.
13	1	540325	ELBOW, BUTT WELD, 2" X 90°, VNE #E2C-90-304 S.S.
14	1	521608	DRUM COVER ASS'Y W/EYEBROWS & 3" FERRULE (VNE #EG14AM7) - 22 1/2" DIA. NOM. - 304 S.S.
15	1	545108	EPDM MULTI-SEAL GASKET.
16	1	521940	LEVERLOCK CLAMP RING, 1 PIECE - 22 1/2" DIA. NOM. - 304 S.S.
17	1	530946	DRUM NECK - 22 1/2" DIA. NOM. X 7/16" DIA. - 304 S.S.
18	1	551412	DATA TAG - 304 S.S.
19	4	534843	LIFTING LUG W/LARGE RADIUS CORNER - 1/4 THK - 304 S.S.
20	1	540908	WARRANTY TAG - ORANGE CARDBOARD.
21	-	-----	OMIT.
22	-	-----	OMIT.
23	-	-----	OMIT.
24	1	542893	DECAL - CALIBRATION FOR TRANSTORE TANKS
25	1	540157	GASKET- 2" SIZE, VNE #EG40 - SILICONE.
26	1	540155	CLAMP, HEAVY DUTY - 2" SIZE, VNE #13MHHM - 304 S.S.
27	1	540154	END CAP - 2" SIZE, #16AMP - 304 S.S.
28	1	540160	FERRULE, 2" SIZE VNE #EG14AM7 - 304 S.S.
29	-	-----	OMIT.
30	1	999884	SHIPPING METHOD - 1/8" FOAM/BAG/SHRINK WRAP.
31	1	540300	GASKET - 3" SIZE, VNE #EG40S - WHITE SILICONE
32	1	540303	END CAP, SOLID - 3" SIZE, VNE #EG16A - 304 S.S.
33	1	540301	CLAMP, HEAVY DUTY - 3" SIZE, VNE #13MHHM - 304 S.S.

Custom METALCRAFT INC. TRANSTORE TRANSPORTABLE STORAGE SYSTEMS

MFC. SERIAL NO. MODEL NO. COUNTRY MANUFACTURER
AT ASSY / 519211 / U.S.A./CMI

CAPACITY (GAL./CUFT.) MAX GROSS WT. TIME WASH TO CUST. SERIAL NO.
250 GAL / - / - / -

MFC. NO.-YR. TEST DATE NO.-YR. MFG. DATE NO.-YR. MFTL. OF CONSTR.
AT ASSY / - / - / 304 S.S.

MAX GROSS WT. CAPACITY L. TIME WASH TO

ONE REQUIRED NO.-YR.

DETAIL ITEM #18
SCALE: NONE

MATERIAL FINISHES			
INTERIOR	2B		
EXTERIOR	2B		
WELD FINISHES			
INTERIOR	GROUND FLUSH AND SMOOTH TO 120 GRIT		
EXTERIOR	STANDARD INDUSTRIAL CLEANED WELDS		
Custom METALCRAFT INC. 2332 E. DIVISION, P.O. BOX 10587 G.S. SPRINGFIELD, MISSOURI 65802 PHONE (417) 862-0707			
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TITLE	250 GAL. TANK - 304 S.S.		
CUSTOMER	ROWLANDS SALES COMPANY INC.		
JOB	SAME		
NO REQ'D.	WORK ORDER NO.	PURCHASE ORDER NO.	
2	77224	88839	
DRAWN BY	DATE DRAWN	SALES ORDER	DATE APPROVED
ABESS	11/8/17	S152986	
DRAWING NO.	REVISION LEVEL		
519211	--		

REVISION SYMBOL	REVISED BY	REVISION DATE	DESCRIPTION OF CHANGE
CODE	ACADR14	PLOTTER SCALE 1" = 12"	DO NOT SCALE DRAWING
FILE NUMBER			519211.DWG