

ALCOVE LAYOUT - 1/8 SCALE

AFFILIATE DRAWINGS	
140x548	
242x319	
242x416	
253x758	
253x759	
253x761	

UNLESS OTHERWISE SPECIFIED					
SURFACE ROUGHNESS V NOT TO EXCEED			TOLERANCES FOR MACHINING-		
ON MACHINE FINISHED SURFACES			REAMED HOLES ± .0008		
ALL DIMENSIONS IN INCHES			DEC. DIM'S ± .008		
MACHINED FILLETS .008 TO .018 R			FRACTIONAL DIM'S ± 1/64		
BURN SHARP EDGES .008 TO .018					
TOLERANCE ON ANGLES ± 1/4°					

BR. ORD. 38-34922 CP DIVISION **ST REGIS** I-1

2500 GAL MODEL PIB MP TANK
FOREMOST FOODS, SHREVEPORT LA.

MATERIAL	DATE 12-4-69	DRAWN BY NNS	CHECKED BY	TRACED BY	FIN
SCALE 1" = 12"	REQ ONE	DWG. NO. 253B720			

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT WILL NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS. ST REGIS

5-3350-P 2 HP 2SPD MOTOR
17-8 1/2 RPM, SGL WINDING, CONSTANT TORQUE, TEFC. 3-60-460V
SEE 253x759
MODEL 304-40 DUAL SPRAY BALL WITH 1 1/2" O.D. WELD CONN.
SEE 242x416

S.S. ALCOVE #4 POLISH INSIDE
SEE LAYOUT BELOW
SEE 253x761 FOR ALCOVE FITTINGS

NOTE: TYPE 304 SS ALL PRODUCT CONTACT SURFACES
#4 POLISH TANK INTERIOR & DOME EXTERIOR
OUTER JACKET, BOTTOM & LEGS MILD STL WITH RED OXIDE PRIMER.
PIPING RED OXIDE PRIMER
TAG TANK "ITEM 15"
SERIAL # 9700

WIZARD TX SHELL FURN. BY BRANCH INSTALLED BY FACTORY.

2 1/2" IOPA INLET & OUTLET VALVE, FURNISHED BY BRANCH WELDED TO TANK BY FACTORY. (REF)

FLANGE BENT BACK TOWARD WALL EXCEPT BOTTOM WHICH IS BENT OUT TO FORM DRIP LIP.

243H632 CAUTION PL. MOUNT PER 140x548
4" SQ. ZONE CONTROL HEADER COMPLETE WITH LOW PRESSURE STEAM HEAT CONTROL. 75# MAX WORK PRESS. SEE 253x758

OUTLET SLOPED DOWN 2°

PLASTIC BEARING STEADY GUIDE

TOTAL SWEEP AGITATOR

253A748 BODY, PAN & DOME

256A291 FIXED BAFFLE

12 GA. MILD STL JACKET, RED OXIDE PRIMED.

10 GA. S.S. DOME

SHAFT SEAL CIP TIGHT, UNCOUPLE ABOVE SEAL.

FIELD INSTALLED LADDER PER 10W-P-266383

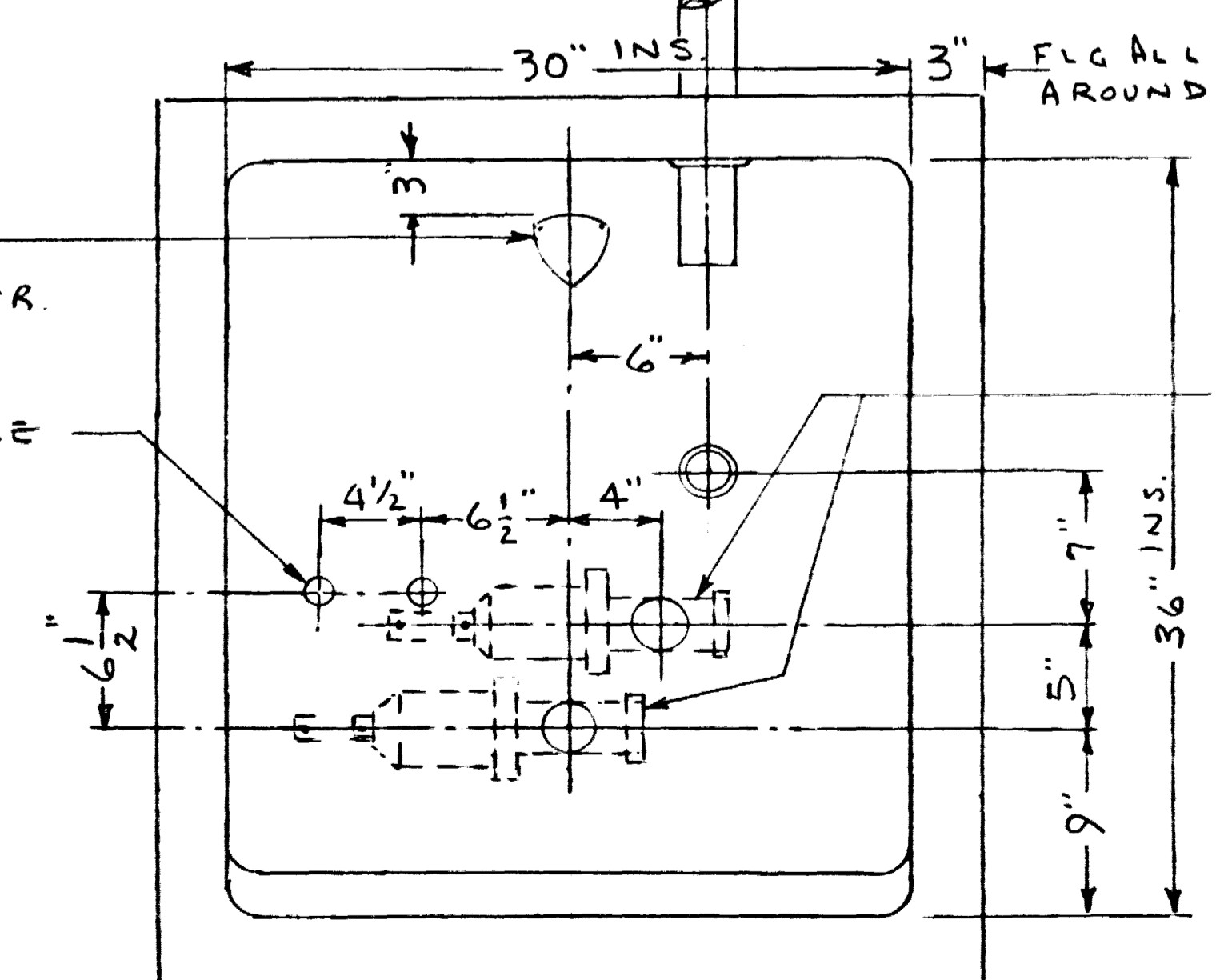
18" I.D. MANHOLE W/O RING TYPE GASKET SEE 242x319

243H960 BRACE
243H762 COLLAR (3)

243H959 BRACE

WIZARD SHELL IN BOTTOM

3A7 THERMO PROTECTIVE WELL (2)



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